347/347H UNS S34700/S34709

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DESCRIPTION

347/347H is an austenitic chromium steel containing columbium often used in refineries, high temperature chemical processing, and high temperature steam service. This columbium bearing steel is not sensitive to intergranular corrosion after heating within the range of carbide precipitation but elevated properties may be achieved through cold reduction.

LIMITING CHEMICAL COMPOSITION (%)

C	CO	CR	MN	NI	P	S	SI	TI
MAX 0.08	Trace*	17.0-20.0	MAX 2.0	9.0-13.0	MAX 0.04	MAX 0.30	MAX 0.75	Trace*

*The columbium plus tantalum content shall not be less than 10 times the carbon content and not more than 1.0%. Note: 347H requires the columbiuim plus tantalum content to be not <8 times the carbon content and not >1.0%.

TYPICAL APPLICATIONS

- High-temperature chemical process
- Heat exchanger tubes
- Refineries
- High-temperature steam service

TENSILE REQUIREMENTS

TENSILE STRENGTH KSI (MIN.)	YIELD STRENGTH KSI (MIN.)
75	30

PRODUCT CAPABILITIES

J&J Alloys produces a wide selection of fittings, flanges, and custom components tailored to customer specifications and technical drawings. For custom inquiries or additional details, please contact your J&J Alloys sales representative.

PRODUCT	SIZE (NPS)	PRODUCT	SIZE (NPS)	PRODUCT	SIZE (NPS)
SW/THRD Couplings	1/8” - 8”	SW/THRD 90s	1/2” - 4”	BW Tees	1/2” - 10”
SW/THRD Half Couplings	1/8” - 8”	SW/THRD 90s (Block Pattern)	1/2” - 4”	BW LR/SR 90s (Block Pattern)	1/2” - 4”
THRD Plugs (Hex/Round/Square)	1/8” - 6”	SW/THRD Tees	1/2” - 4”	BW Cross (Block Pattern)	1/2” - 12”
THRD Hex Bushings	1/8” - 6”	SW/THRD Cross (Block Pattern)	1/2” - 4”	Pipe Nipples	1/4” - 8”
SW/THRD Inserts	1/8” - 4”	SW/THRD Caps	1/2” - 6”	Studding Outlets (Flat Bottom)	1/2” - 24”
BW/SW/THRD Unions	1/8” - 4”	BW Caps (Dome Shaped)	1/2” - 24”	ASME B16.5 (dims) Flanges	1/2” - 24”
Olets (TOL, SOL, WOL, EOL, LOL)	1/8” - 24”	MSS (Short) Stub Ends	1/2” - 60”	ASME B16.47 Flanges Series A&B	26” - 60”
Conc/Ecc Swages	1/2” - 8”	ASA (Long) Stub Ends	1/2” - 60”	Taper Bore BW 45s	1/2” - 30”
SW/THRD 45s	1/2” - 4”	BW Concentric Reducers	3/4” - 30”	Taper Bore BW 90s	1/2” - 30”
SW/THRD 45s (Block Pattern)	1/2” - 4”	BW Eccentric Reducers	3/4” - 24”	Taper Bore BW Tees	1/2” - 30”

NOTE: The information on this sheet have been compiled from a variety of sources, and should be considered as a general guide only. The information and data included are accurate to the best of our knowledge, and may be revised at any time without notice. J&J Alloys assumes no responsibility for the accuracy of this information.

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