254 SMO
UNS S31254

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DESCRIPTION

An austenitic steel engineered for maximum resistance to pitting and crevice corrosion. Fortified with high levels of chromium, molybdenum, and nitrogen, it excels in severe, high-chloride environments like seawater, brackish water, and pulp mill bleach plants. Readily fabricated and welded, 254 SMO is a proven, cost-effective alternative to titanium and nickel-based alloys in new construction.

LIMITING CHEMICAL COMPOSITION (%)

CR	NI	C	SI	MN	P	S	MO	CU	FE
MAX 0.02	19.5-20.5	0.5-1.0	MAX 1.0	6.0-6.5	0.18-0.22	17.5-18.5	MAX 0.03	MAX 0.80	MAX 0.010

TYPICAL APPLICATIONS

- Seawater handling equipment
- Pulp mill bleach systems
- Tall oil distillation columns and equipment
- Chemical processing equipment
- Food processing equipment
- Desalination equipment
- Flue gas desulfurization scrubbers

TENSILE REQUIREMENTS

TENSILE STRENGTH KSI (MIN.)	YIELD STRENGTH KSI (MIN.)
94	44

PRODUCT CAPABILITIES

J&J Alloys produces a wide selection of fittings, flanges, and custom components tailored to customer specifications and technical drawings. For custom inquiries or additional details, please contact your J&J Alloys sales representative.

PRODUCT	SIZE (NPS)	PRODUCT	SIZE (NPS)	PRODUCT	SIZE (NPS)
SW/THRD Couplings	1/8” - 8”	SW/THRD 90s	1/2” - 4”	BW Tees	1/2” - 10”
SW/THRD Half Couplings	1/8” - 8”	SW/THRD 90s (Block Pattern)	1/2” - 4”	BW LR/SR 90s (Block Pattern)	1/2” - 4”
THRD Plugs (Hex/Round/Square)	1/8” - 6”	SW/THRD Tees	1/2” - 4”	BW Cross (Block Pattern)	1/2” - 12”
THRD Hex Bushings	1/8” - 6”	SW/THRD Cross (Block Pattern)	1/2” - 4”	Pipe Nipples	1/4” - 8”
SW/THRD Inserts	1/8” - 4”	SW/THRD Caps	1/2” - 6”	Studding Outlets (Flat Bottom)	1/2” - 24”
BW/SW/THRD Unions	1/8” - 4”	BW Caps (Dome Shaped)	1/2” - 24”	ASME B16.5 (dims) Flanges	1/2” - 24”
Olets (TOL, SOL, WOL, EOL, LOL)	1/8” - 24”	MSS (Short) Stub Ends	1/2” - 60”	ASME B16.47 Flanges Series A&B	26” - 60”
Conc/Ecc Swages	1/2” - 8”	ASA (Long) Stub Ends	1/2” - 60”	Taper Bore BW 45s	1/2” - 30”
SW/THRD 45s	1/2” - 4”	BW Concentric Reducers	3/4” - 30”	Taper Bore BW 90s	1/2” - 30”
SW/THRD 45s (Block Pattern)	1/2” - 4”	BW Eccentric Reducers	3/4” - 24”	Taper Bore BW Tees	1/2” - 30”

NOTE: The information on this sheet have been compiled from a variety of sources, and should be considered as a general guide only. The information and data included are accurate to the best of our knowledge, and may be revised at any time without notice. J&J Alloys assumes no responsibility for the accuracy of this information.